

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
10 July 2003 (10.07.2003)

PCT

(10) International Publication Number
WO 03/055654 A1

(51) International Patent Classification⁷: **B26D 3/10, 7/20,**
B23H 7/02, B23K 37/04, 26/10, 7/00, 7/10

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(21) International Application Number: PCT/SG02/00297

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU,
AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU,
CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,
GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW,
MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG,
SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN,
YU, ZA, ZM, ZW.

(22) International Filing Date:
27 December 2002 (27.12.2002)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
200108105-8 28 December 2001 (28.12.2001) SG

(84) Designated States (*regional*): ARIPO patent (GH, GM,
KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),
Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE,
ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SI, SK,
TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
GW, ML, MR, NE, SN, TD, TG).

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Published:

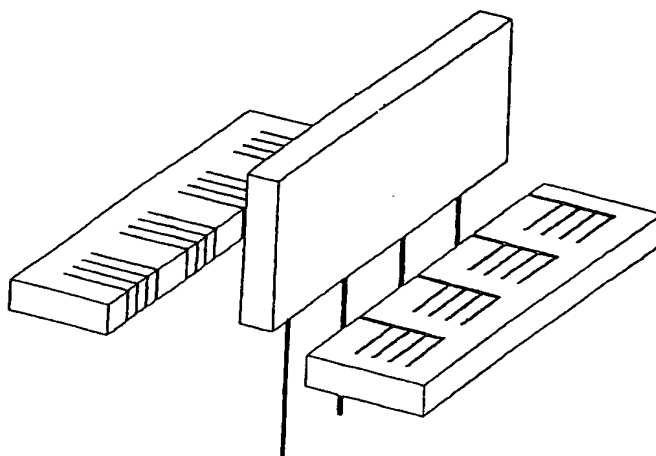
— with international search report

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(54) Title: A METHOD AND RELATED APPARATUS FOR CUTTING A PRODUCT FROM A SHEET MATERIAL



(57) **Abstract:** A method of cutting a product of a predetermined shape from a sheet material (1) by firstly supporting a sheet material in a first position by a first support means (2) whereafter the sheet (1) may be cut through by moving a line type cutter (7) relative to the sheet material on a line or lines to define part of the predetermined shape. The sheet material may then be supported in a second position (whether by the first support means or another support means (2a, 2b)) and again cut by moving a line type cutter relative to the sheet material on a line or lines to define the remaining perimeter of the predetermined shape, to thereby cut the predetermined shape from the sheet material. In the second position the sheet material is provided with upward support to support the predetermined shape to be cut from the sheet material and wherein in the second position the or another support means includes a through cut commensurate to the line or lines to define the remaining perimeter of the predetermined shape.

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